

Data ID		END MILLS		Report Title				Used Tool (Conventional)	
General Information	Secrecy of Data	Customer Information			Machine and Holder		Work Piece		
	Date Created	Entered by	Customer Nr		M/C Maker		Process		
			Customer		M/C Desc.		Material Std.		
	Current Status	Verified by			Machine Type		Material Type		
			Industry		Spindle KW		Material Desc.		
	Last Edited	Edited by	Operator		Spindle Size		Hardness		
		Country		Holder Type					
		Conventional	Test 1	Test 2	Test 3	Test 4	Work Piece Desc.		
Cutting Conditions	Manufacturer								
	Tool Name								
	Size								
	Nb. Of Flutes								
	Tool Material								
	EDP								
	Coating								
	Vc (m/min)								
	n (min-1)								
	Vf (mm/min)								
	f (mm/rev)								
	fz (mm/t)								
	Ae (mm)								
	Ap (mm)								
	Milling Method	Up or Down Cut	Up or Down Cut	Up or Down Cut	Up or Down Cut	Up or Down Cut			
	Over Hung (L/D)								
Coolant									
Coolant Dilution									
Coolant BAR									
Criteria									
Time or Cut Dist.									
Decision									
Notes	Issue to Resolve						Memo		
	OSG Proposal								
	Results								
	Advice 1								
	Advice 2								
Request Management: Test & Tools	Customer Request	Target for positive test result?	Approved / Not Approved	Test Result					
				Used Tool (Test 1)					
				Used Tool (Test 2)					
				Used Tool (Test 3)					
				Used Tool (Test 4)					